



Storage Cabinet





The SDB series is equipped with a patented drying unit U-4001. A second drying unit is optional available. Engineered for medium to long-term constant low humidity storage of \leq 2% RH.

The circulation of air in the cabinet is regulated through an inside fan.

All surfaces are ESD coated in conformity with current ESD 61340-5-1 standard.

The SDB 1104-40 is ideal for the moistureproof and anti-oxidation storage of wideranging technologies and conforms with IPC/JEDEC J- STD 033C & IPC-1601.



0 series display

Battery operated humidity measurement device (standard in cabinet)



Totech Europe BV De Linge 28 8253 PJ Dronten www.superdry-totech.com Phone: +31 (0) 321 330239 Fax: +31 (0) 321 330254 K.v.K.: Lelystad 390 86417 e-mail: sales@totech.eu





Standard Features

- Hygrometer
- ESD safe design
- Lockable doors
- Shelves
- Drying unit
- Transport
- Power supply

Benefits

- Recovery time after door opening
- Highly energy efficient
- 🖌 IPC
- Maintenance

| Hygrometer with alarm function, accuracy +/- 3% |
|------------------------------------------------------------------------------------------------------------------------------------------|
| Norm (IEC 61340-5-1) ESD metal painted body (<10 ⁶ Ohm/sq) Dissipative glazing (in- and outside 10 ⁸ Ohm/sq) |
| 4 doors locked with key |
| In height adjustable ESD painted steel shelves (5 pcs) |
| U-4001 drying unit (optional second available) |
| Castors, 360° rotating wheels with brakes |
| Power cord 5 meter with IEC plug |

| | <30 minutes to below 5% with 2 dry units (by 1 door opening) |
|--|--------------------------------------------------------------|
| | Average power consumption 24 W/h |
| | According to IPC-JEDEC J-STD 033C & IPC-1601 |
| | The drying unit is maintenance free, easy to service |

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Technical data cabinet

- External dimensions:
- Internal dimensions:
- Weiaht: 1
- Weight on shelf:
- Max. loading capacity:
- Body:
- ✓ Shelves (WxD):
- ✓ Volume:
- Electric supply:
- Power consumption:
- Protection class:
- Humidity level cabinet:

- (W x H x D) 1200 x 1675(1840) x 658 mm
- (W x H x D) 1190 x 1533 x 630 mm
- 155 kg
- 50 kg
- 300 kg
 - Steel, conductive coated $10^7 \Omega/sq$
 - 5 pcs, 1157 x 490 mm adjustable (ESD coated)
- 1139 L
- 230 VAC 50 Hz or 120 VAC
 - Average 24 W/h (excl. heating)
 - Class 1, hard grounded
- ≤3% RH depending on amount of door openings

Technical data dry-unit U-4000 series

- Control: Standalone drying unit (no control function)
- ✓ Dehumidifying Temperature: 10 40° C
- ✓ Electric supply: 230VAC 50Hz (120VAC 60Hz optional)
 ✓ Dimensions (L x B x H): 260 x 380 x 100 mm
- ✓ Weight: 8,1 kg
- Power consumption: 24 W/h

Technical data heater SH 230-4

- ✓ Voltage:
- Power:
- Temperature sensor:
- Thermal protection:Temperature range:
- ✓ Air flow:
- ✓ Display tolerance:

230 VAC / 50 Hz (120 VAC / 60 Hz optional) 780 W

PTC 100 90 °C 30 - 40 °C

- 86 m³/h 1 digit at 25 °C
- Technical data N² Flow

| ✓ N ² connection: | 8mm hose connection |
|---------------------------------------------|---------------------|
| N ² pressure: | 1 - 6 bar |
| \checkmark N ² standby amount: | 0 - 25 L/min |

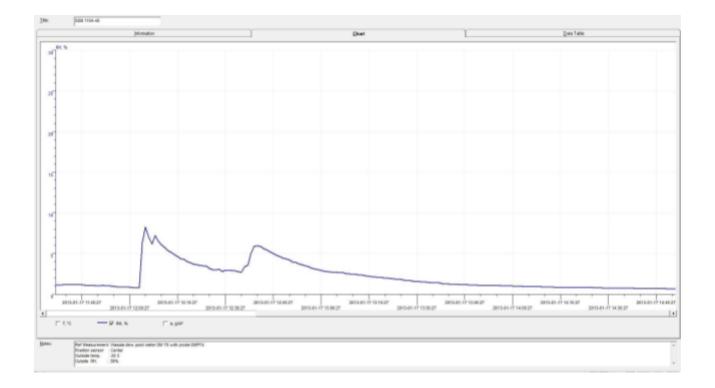
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Performance test



Test conditions

- ✓ Instrument:
- Type of dew point sensor:
- ✓ Accuracy of dew point sensor:
- Location of sensor:
- Ambient conditions:
- ✓ Door openings:

Vaisala drycap 180M \pm 0,2° C at + 20° C (+ 68° F) In the direct surroundings of the cabinet sensor

- Hum. 50 \pm 5% rH, 22°C \pm 2°C, Pressure 994 \pm 20 hPa 2 door openings, 15 sec. (average RH 0,70%)
- . . .

For more detailed test results, please refer to our website.

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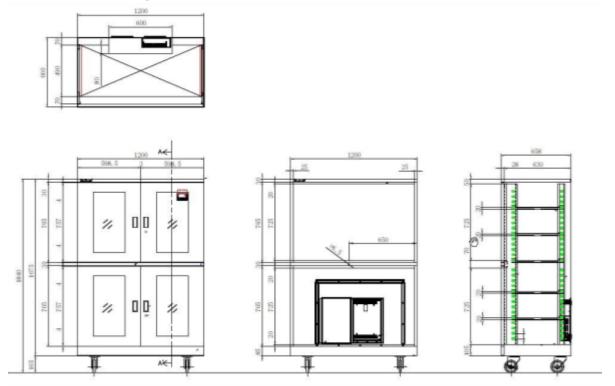
Vaisala





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Technical drawings



Dimensions mentioned in mm.

Shelves

Number of different types of shelves that can be mounted in the cabinet

| Number of shelves bottom section | 2 | 3 |
|-----------------------------------------------------------------------|------|------|
| Distance (in mm) between shelves if equally divided in bottom section | 350 | 230 |
| Remaining space between top shelf and lower beam | 370 | 225 |
| Remaining space between bottom shelf and bottom cabinet | 330 | 230 |
| Loading capacity shelves m ² (1155 x 490 mm) | 1,13 | 1,70 |
| Shelves are adjustable every (mm) | 30 | 30 |

| Number of shelves top section | 2 | 3 |
|-----------------------------------------------------------------------------------------------------------------------------|-----|-----|
| Distance (in mm) between shelves if equally divided (if bottom shelf is mounted at lowest possible position in top section) | 350 | 230 |
| Remaining space between top shelf and top beam | 370 | 230 |
| Remaining space between bottom shelf and middle beam | 330 | 230 |

Measurements can slightly deviate.

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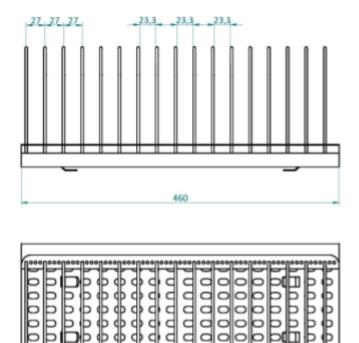




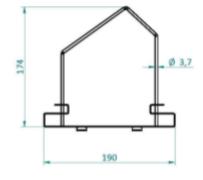


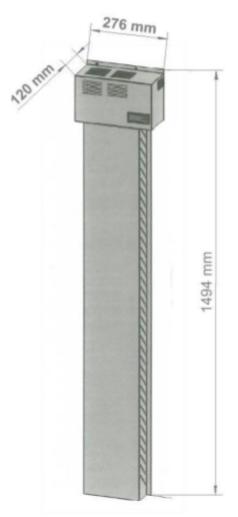
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Technical drawings



6,75 6,75 6,75





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Options



SMD Reel rack with reel supports 460 mm length.

Additional reel supports for 20014000.

Item number 20014000

Reel support

Item number 20014200

Shelf standard

For cabinets type 1104 and 1106



Standard: *Item number 20111608* With 2 drying units: *Item number 20111408*

N² Flow system

The N² Flow system is developed to use in combination with a Totech drying cabinet. The device is used for the quick removal of moisture in the cabinet. The drying process is realized by using nitrogen. Adjustable 10 - 100 L/min.



Item number 20010020



Heater SH 230-4 40°C heater

Item number 21001001



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Options



Dry unit U-4001

Item number 230V/50Hz 30021129 Item number 120V/60Hz 30021131

X Feeder system

This feeder rack is suitable for Siemens X Feeder systems. Sold in combination with reel rack.



Item number 46204004



S Feeder system

This feeder rack is suitable for S Feeder systems. Sold in combination with reel rack.



SuperDry Data Logger

Item number 46204009

Highly accurate data logger with standard Ethernet interface. Compatible with the Free Totech Viewer and Totech Monitor.

Item number 47000582

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